

FIG. 10

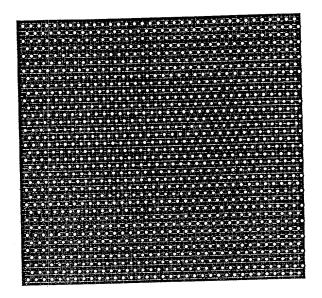


FIG. 9

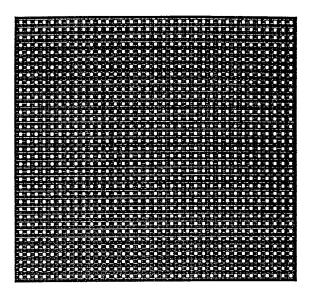


FIG. 12

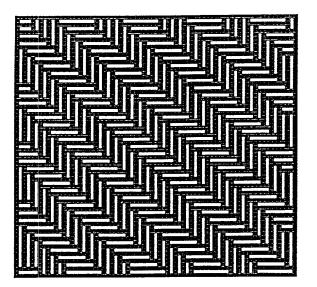
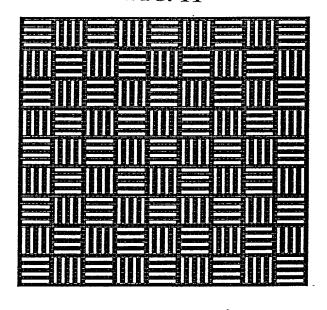
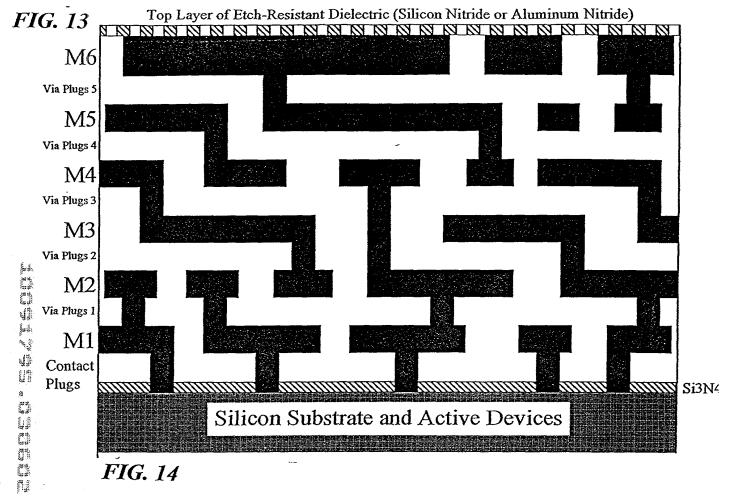
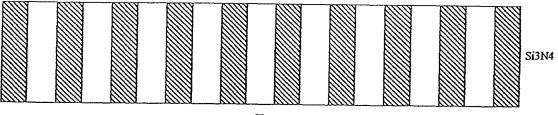


FIG. 11





Top dielectric layer (e.g., Si3N4) with etchant transmission windows (e.g., minimum geometry holes)





After conformal deposition of first dielectric (e.g., CVD SiO2 or or Si3N4 or AlN) followed by non-conformal deposition of second sealing dielectric (e.g., PVD of AlN or DLC or Si3N4)

